13" Capacity
Wet Cutting
Hydraulic Feed
Variable Bandspeed

Manual Bandsaw
formerly model 1118

Built better to work stronger and last longer

Manufactured in the United States of America
Standard Features

- Spring-Loaded Carbide Guides with Rollers
- Combination Reduction Gearbox and Ring & Pinion Blade Drive
- Baldor® Motor
  - 3hp motor 3 phase TEFC
  - 2hp single phase ODP
- Infinitely Variable Blade Speeds
- Rite-Tension® Blade Tensioning Device
- Wet Cutting System
- Powered Blade Brush
- 110 Volts at Controls
- Overload and Undervoltage Protection
- Precision Ground Bed and Vise Jaws
- Quick Acting Vise
- Adjustable Stock Stop
- Auto Shut-Off at End of Cut
- OSHA Blade Guarding
- Tiger-Tooth® Bi-Metal Blade
- Coolant for Initial Start-Up

Available Factory Installed Options

- Flush Hose with 8.5 GPM Pump
- Powered Frame Raise and/or Powered Vise
- Laser Line Pointer
- Casters (Set of 4, 2 Locking)
- NFPA Electrics (with Disconnect)
- Work Light with Transformer
- Stock Stand, 18"
- 5' Non-Powered Roller Conveyor
- 10' Non-Powered Conveyors
- Please Contact Factory for Additional Options

Specifications

- Capacity
  - Round 13"
  - Rectangular 13" x 18"
  - 45° Angle 11" x 9-1/2"
- Blade Size
  - 1" x .035" x 12'6" (150")
- Blade Speeds
  - Infinitely Variable
  - 70-375 SFPM
- Blade Guides
  - Carbide Guides with Rollers
- Blade Tension
  - Manual Rite-Tension®
- Electrical Options
  - 115-208-230/60/1
  - 208-230-460/60/3
- Coolant System
  - Tank Capacity 8 Gallons
  - Submersible Pump/3 GPM
- Vise Control
  - Quick Acting/Manual Screw
- Swivel Vise
  - To 45°
- Feed Control
  - Variable Hydraulic/Counterbalance Spring
- Band Wheels
  - 15" Diameter Cast Iron
- Bed Height
  - 29"
- Floor Area
  - 40"W x 84"L
- Shipping Weight
  - 955 Lbs.

Other Models in the 1318 Family

- Model 1338 with 38" Width Capacity
- Model 1316S Swivel Head Miter Saw to 60°
- All Models Available with PLC Controlled Semi-Automatic Operation